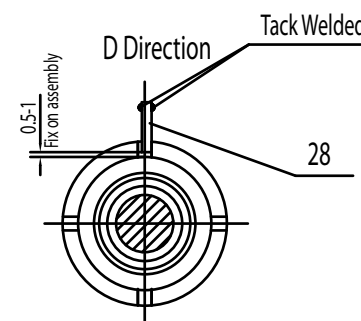
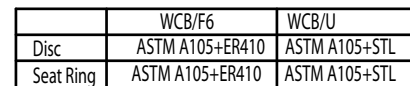
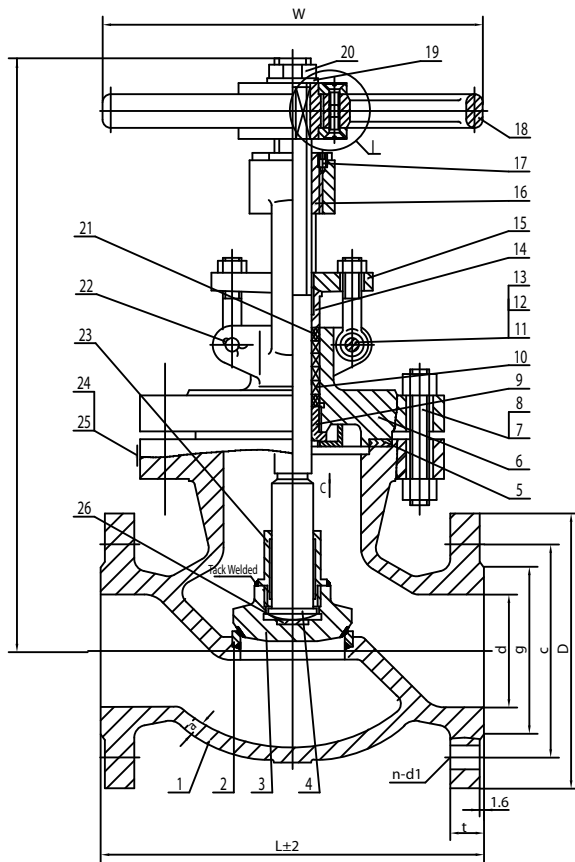




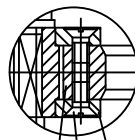
6"	152	216	241.5	279	26	8-22	406	350	12	481	534	91.5
5"	127	186	216	254	24	8-22	356	350	12	458	500	71
4"	102	157	190.5	229	24	8-19	292	300	11.5	423	457	51.1
3"	76	127	152.5	190	20.5	4-19	241	250	11	365	391	35.3
2-1/2"	64	105	139.5	178	19.5	4-19	216	250	10	349	372	26.9
2"	51	92	120.5	152	17.5	4-19	203	200	9	322	341	18.5
DN	d	g	C	D	t	n-d1	L	W	a	H(s)	H(o)	WT(Kg)

Rev.No	DESIGNER	CHECKER	DATE	NOMINAL PRESSURE 150lb NOMINAL SIZE(DN) 50-150
CAST STEEL GLOBE VALVE				DRAWING NO. J1A23C-0
SUFA TECHNOLOGY INDUSTRY Co.,LTD.CNNC				



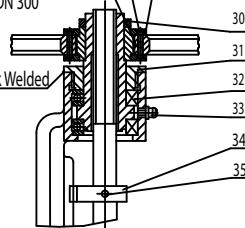
DN 200-250

1
2:1



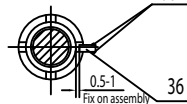
DN 300

Tack Welded



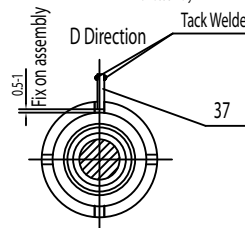
C Direction

Tack Welded



D Direction

Tack Welded



DESIGN STANDARD

BS1873

FACE TO FACE

ASME B16.10

CONNECTION TYPE

ASME B16.5 RF

INSPECTION & TESTING

EN12266 RATE A

12"	305	381	432	483	32	12-25	699	560	16	857	949	347.1
10"	254	324	362	406	31	12-25	622	450	14	643	721	216.2
8"	203	270	298.5	343	29	8-22	495	400	13	552	616	141.3
DN	d	g	C	D	t	n-d1	L	W	a	H6l	H6l	WT(Rg)

37	Antilooseen tab	ASTM A29 1025	
36	Antilooseen tab	ASTM A29 1025	
35	Pin	ASTM A276 410	
34	Guide tab	ASTM A29 1045	
33	Lubricator	ASTM A36	
32	Bearing		
31	Retaining Nut	ASTM A29 1035	
30	Handwheel Nut	ASTM A29 1035	
29	Handwheel cover	ASTM A36	
28	Screw	ASTM A29 1035	
27	Impact sleeve	ASTM A29 1045	
26	Thrust washer	ASTM A276 420	
25	Rivet	ASTM A276 321	
24	Nameplate	ASTM A240 321	
23	Disc cover	ASTM A276 410	
22	Split Pin	ASTM A36	
21	Packing	Flexible Graphite+S.S	
20	Handwheel nut	ASTM A36	
19	Washer	ASTM A36	
18	Handwheel	ASTM A536 60-40-18	
17	Screw	ASTM A29 1035	
16	Stem nut	ASTM A439 D-2	
15	Gland Flange	ASTM A216 WCB	
14	Gland Follower	ASTM A276 410	
13	Nut	ASTM A194 2H	
12	EyeBolt	ASTM A193 B7	
11	Pin	ASTM A29 1035	
10	Packing	Flexible Graphite	
9	Back Seat	ASTM A276 410	
8	Stud	ASTM A193 B7	
7	Nut	ASTM A194 2H	
6	Bonnet	ASTM A216 WCB	
5	Gasket	Spiral Wound Graphite+S.S	
4	Stem	ASTM A182 F6a	
3	Disc	ASTM A105+STL	
2	Seat Ring	ASTM A105+ER410	
1	Body	ASTM A216 WCB	
No.	PART NAME	MATERIAL	REMARK

NOMINAL PRESSURE 150lb

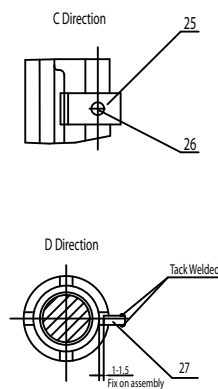
NOMINAL SIZE(DN) 200-300

Rev.No. DESIGNER CHECKER DATE

CAST STEEL GLOBE VALVE DRAWING NO. J1A23C-H-0

SUFA TECHNOLOGY INDUSTRY Co.,LTD.CNNC

	WCB/F6	WCB/U
Disc	ASTM A105+ER410	ASTM A105+STL
Seat Ring	ASTM A105+ER410	ASTM A105+STL



	WCB/F6	WCB/U
Disc	ASTM A105+ER410	ASTM A105+STL
Seat Ring	ASTM A105+ER410	ASTM A105+STL

27	Antilooseen tab	ASTM A29 1025	
26	Pin	ASTM A276 410	
25	Guide tab	ASTM A29 1045	
24	Thrust washer	ASTM A276 420	
23	Rivet	ASTM A276 321	
22	Nameplate	ASTM A240 321	
21	Disc cover	ASTM A276 410	
20	Split Pin	ASTM A36	
19	Packing	Flexible Graphite+S.S	
18	Bolt	ASTM A193 B7	
17	Stem nut	ASTM A439 D-2	
16	Acatour		
15	Gland Flange	ASTM A216 WCB	
14	Gland Follower	ASTM A276 410	
13	Nut	ASTM A194 2H	
12	EyeBolt	ASTM A193 B7	
11	Pin	ASTM A29 1035	
10	Packing	Flexible Graphite	
9	Back Seat	ASTM A276 410	
8	Stud	ASTM A193 B7	
7	Nut	ASTM A194 2H	
6	Bonnet	ASTM A216 WCB	
5	Gasket	Spiral Wounded Graphite+S.S	
4	Stem	ASTM A182 F6a	
3	Disc	ASTM A105+STL	
2	Seat Ring	ASTM A105+ER410	
1	Body	ASTM A216 WCB	
No.	PART NAME	MATERIAL	REMARK

[illegible]